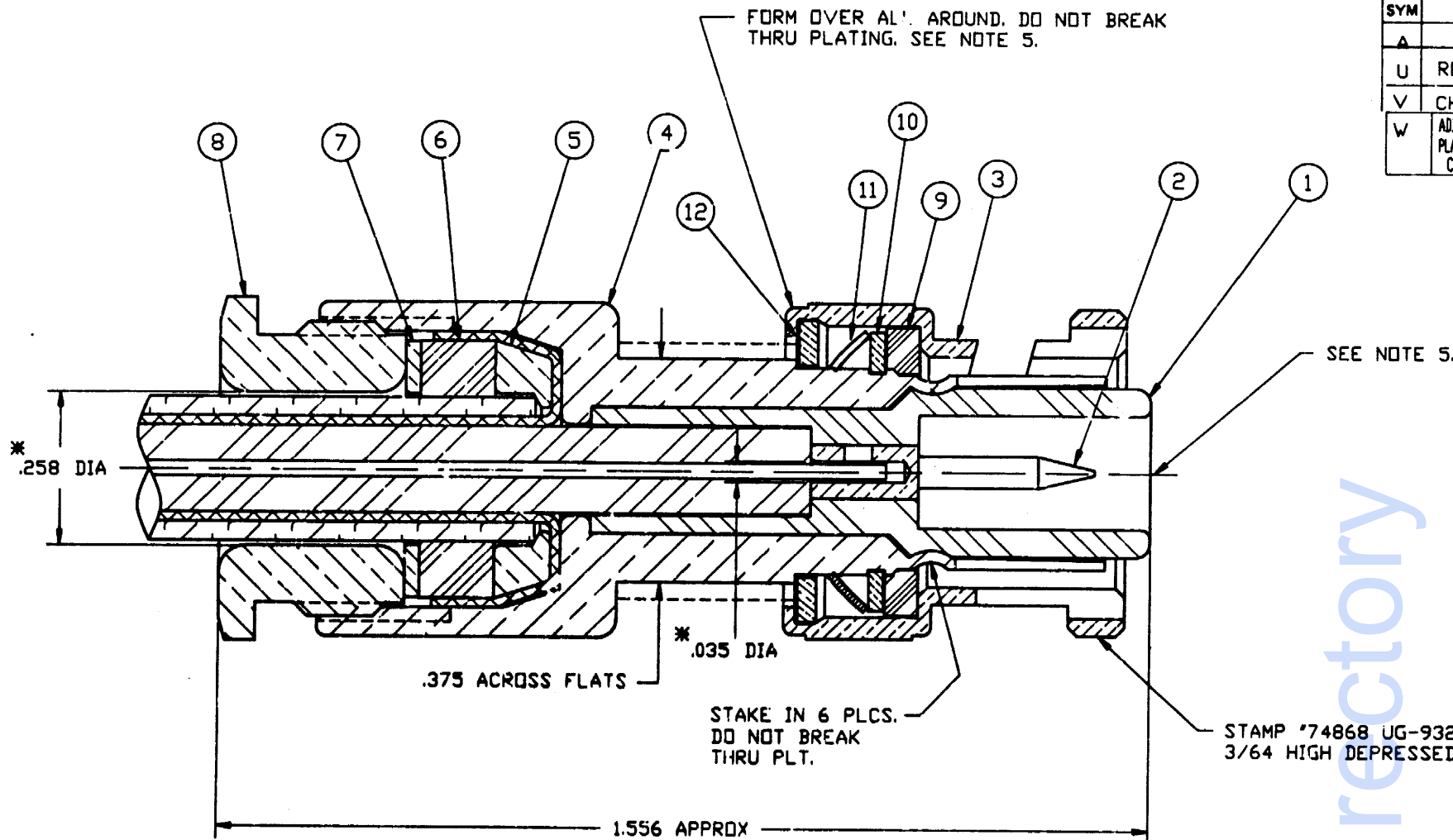


DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	2-8-63	7660	
U	REDRAWN, NO CHANGES	4/5/91	38053	DR
V	CHANGE PUSHOUT / WAS 12LBS	2/26/92	38819	CPM
W	ADDED NOTES 5 THRU 8 ADDED CABLE ENTRY DIM ADDED PLATE LETTERS ITEMS 3, 9, 10, 11 & 12 WERE S/A 31-5333-1 CHANGED PLATE NOTE 4 REMOVED NOTES 2 & 3.	10/1/92	39185	



28000
DRAWING NUMBER ISSUE
W

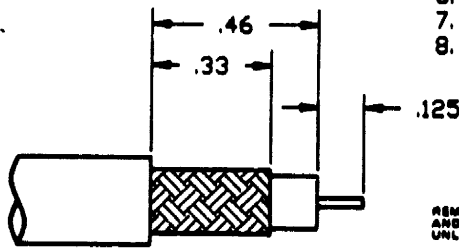
NOTES:

1. PLATING MUST CONFORM TO AMPHENOL SPEC. 349-50560. CONTACT IS SILVER PLATED, ALL OTHER METAL PARTS ARE ASTROPLATED (REF).
4. ITEM 1 TO WITHSTAND A PUSH OUT LOAD OF 6 LBS AFTER STAKING.
5. MUST CONFORM TO AMPHENOL SPEC. 349-50551, SEC. 303. OMIT REFERENCE TO CONTACT.
6. PACKAGE THIS CONNECTOR IN BAG 999-226.
7. ITEMS 2, 5, 6, 7 & 8 WILL BE PACKAGED LOOSE.
8. ASTERISK (*) INDICATES CABLE ENTRY DIM'S.

PART NO.	QUN	UOM	DESCRIPTION	CODE	FINISH
31-914 H	1		12 WASHER		NOTE 1
95631	1		11 WASHER		SEE COMP.
31-10720-H	1		10 RING		NOTE 1
82-1535-3	1		9 GASKET		
28005-H	1		8 CLAMP NUT		NOTE 1
82-946-22H	1		7 CLAMP WASHER		NOTE 1
28007-H	1		6 CLAMP GASKET		NOTE 1
28004-H	1		5 BRAID CLAMP		NOTE 1
31-10852-H	1		4 BODY		NOTE 1
31-1500 G	1		3 BAYONET SLEEVE		NOTE 1
28003-F	1		2 CONTACT		NOTE 1
28002	1		1 INSULATOR		

PART NO.	QUN	UOM	DESCRIPTION	CODE	FINISH
28002	1		1 INSULATOR		

LIST OF MATERIAL



RECOMMENDED CABLE STRIPPING DIM'S

REMOVE ALL BURR, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED

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H:\DEPT611\MHV\000\ASSY\28000

NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:
		2 PLACE DECIMAL 0.015 (0.381 mm)
		3 PLACE DECIMAL 0.005 (0.127 mm)
		ANGLES ± 1°
MATERIAL		REFERENCE DRAWING NO. SIGNAL CORP SPEC SC-C-83132 G.E. SPEC 175A1001 Rev A
SPECIFICATION		
FINISH		

DRAWN BY	DATE	TITLE
TERRI ALBERA	4/4/91	MINI H.V. PLUG FOR RG59/U CABLE 5000V UG-932/U
CHECKED ABR	5-26-81	
ENGINEER H.G.H.	6-2-81	
QUALITY ASSURANCE N.J. SLADEK	6-2-81	
DATE	10-1-92	

SCALE	SHEET	OF	ISSUE
6:1			W